



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4151-7

Job Sheet 176491

**Part No: D4151-7**

Job Qty: 10 ea

Part Name: Fwd Eyebolt Receiver (Upper)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEET 3 IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.01.21 as per
dwg revC DD verf:JLM IPP Rev:C Change mat'l size JFS 17.01/25 Verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/21/18	0.00	0.00	Start Up Machining-2		    
100	Bandsaw	10 pcs		5/21/18	0.00	0.38	Bandsaw1		
110	CNC Vertical Machining	10 pcs		5/21/18	0.14	11.24	HAAS 5 Axis		
120	QC	10 pcs		5/21/18	0.00	0.00	QC2 Machining-2		
130	QC	10 pcs		5/21/18	0.00	0.00	QC8 Machining-2		
140	Packaging	10 pcs		5/21/18	0.00	0.00	Packaging3-2		 
150	QC21-SA	10 Ea		5/21/18	0.00	0.00	QC21		

Part Op **100** - Cut blank to 2.960" long
 Descriptions: **110** - 1-MILL as per folio FA952 & dwg.

JUN 27 2018

DAB
21
9-20

JUN 27 20

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B1.500X1.500	M304A1.25X1.25X.188W	2.5000 ft (.25 ea)	90-Start up Operation	S082 939

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B1.500X1.500	3	7	0

Part Specifications

Specifications could not be found.



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Max 4/25/18 8:30 AM Dart.Gagnon.Michelle

Container No: S084290



Part: D4151-7

Job No: 176491

Serial No/Batch: S084290

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/26/18

DART AEROSPACE LTD		Work Order:	
Description: Fwd Eyebolt Receiver (Upper)		Part Number:	D4151-7
Inspection Dwg: D4151	Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by:	20 9-89	Audited by:	<i>[Signature]</i>	Preliminary Approval:	
Date:	18-06-22	Date:	18-06-27	Date:	

Rev	Date	Change	Revised by	Approved
A	10.08.04	New Issue	KJ	
B	10.08.25	Tolerance revised for dimension 0.800	KJ	
C	11.07.26	Dimensions revised per Dwg Rev C	KJ	